

## 1. General description

Straight cutting oil for stand alone or limited series metal cutting operations.



## 2. Features

- Balanced lubrication and excellent cooling reduces friction and provides an increased tool life.
- Lowers operating temperatures and allows for higher operating speeds.
- Stable foam formulation.
- Safe on all metal surfaces, does not stain.
- Convenient 360° (including inverted position) spray valve for aerosols.

## 3. Applications

- Standard cutting operations.
- Standard metals and alloys for machining.

## 4. Directions

- Shake well before use.
- Spray from a short distance.
- Repeat frequently during the application.
- To remove residues or excess product, use one of the CRC cleaners.
- **A safety data sheet (MSDS) according to EC Regulation N° 1907/2006 Art.31 and amendments is available for all CRC products.**



• **NOTE:** The product can also be used to upgrade simple cutting oils (use 5% or more), but compatibility and performance should be checked for each case.

### 5. Typical product data (without propellant)

Appearance	Foam.
Odor	Characteristic odor.
Density	0.879 g/cm <sup>3</sup> (@ 20°C).
Viscosity	55.9 mPa.s (@ 20°C).
Kinematic viscosity	23.09 mPa.s (@ 40°C).
Flash point active product	>170 °C
4-ball weld load active product	4800 N
4-ball wear active product	0.18 mm

### 6. Packaging

Aerosol	12x250 ML	Ref. : 32687
	12x400 ML	Ref. : 32210

All statements in this publication are based on service experience and/or laboratory testing. Because of the wide variety of equipment, conditions of use and the unpredictable human factors involved, we recommend that our products are tested on-the-job prior to use. All information is given in good faith but without warranty neither expressed nor implied. This Technical Data Sheet may already have been revised as a result of a change in legislation, availability of components or newly acquired experiences. The latest and only valid version of this Technical Data Sheet will be sent to you upon simple request or can be found on our website: [www.crcind.com](http://www.crcind.com) We recommend that you register on our website for this product, thus enabling you to automatically receive any future updates.

Version CRC\_GREEN-SUPERCUT-20170302

Date



Manufactured by :  
**CRC Industries Europe bvba**  
Touwslagerstraat 1  
9240 Zele Belgium  
Tél.: (32)(0) 52/45.60.11 Fax : (32)(0) 52/45.00.34  
[www.crcind.com](http://www.crcind.com)

